

Production Control Quality requirements for welding Certificate

Certificate no. FC-3834-15212

The Production Control
System at

Nordic Steel Force ApS

Stengårdsvej 9,
Lunderød
4340 Tølløse
Denmark

fulfills the requirements of

DS/EN ISO 3834-2:2021

Quality requirements for fusion welding of metallic materials -
Part 2: Comprehensive quality requirements

The scope of the
certification

Manufacture of structural steel components.

The basis for the certificate appears from enclosure 1

Certification Manager

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Date of issue: 2023-07-06
Valid until: 2026-01-14
FIT no. 123-24454

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Certificate no. FC-3834-15212
Enclosure 1

Issued to

Nordic Steel Force ApS

Stengårdsvej 9,
Lunderød
4340 Tølløse
Denmark

The certificate's area of application:

- | | |
|---------------------------------------|--|
| Products: | • Structural steel components |
| Product standards/specification: | • Harmonized standards and customer specifications |
| Material groups acc. to ISO/TR 15608: | • 1.1, 1.2, 1.4, 8.1 and 22 |
| Welding processes acc. to ISO 4063: | • 111, 131, 135, 135, 138 and 141 |
| Material thicknesses, mm: | • 3,0 – 50,0 mm |
| Welding procedures: | • EN ISO 15614 series |
| Welding specifications: | • EN ISO 15609 |

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